TM	Title:	W0238 Product Specification			
synerzine	Document #:	02-1006	Rev #:	001	
	Status:	ACTIVE	Date Issued:	01/16/2024	

## **Product Identifiers**

Product Name:	3,5,5-TRIMETHYLCYCLOHEXENE-1,2-DIONE*
---------------	---------------------------------------

Synerzine Item # <b>W0238</b> CAS # 4883-60-7 FEMA #	3439
------------------------------------------------------	------

## **Material Properties**

Molecular Formula	C9H14O2	Flash Point (°F, CC)	>200
Molecular Weight	154	Boiling Point	90-110°C/15 mmHg
Shelf Life (days)	730	Physical State	Solid

Solubility	Insoluble in water; soluble in organic solvents.	
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.	
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.	

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	White	Off-white
Odor	Organoleptic Analysis	None	Candy, phenolic	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	N/A	N/A
Refractive Index	Refractometric Analysis	nD20	N/A	N/A

## Notes

*Also named: 2-hydroxy-3,5,5-trimethyl-2-cyclohexe, as item W0238A.						

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 1/16/2024